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Description: Tampon, in particular for  
feminine hygiene

The invention relates to a tampon, in particular for  
feminine hygiene, which has a tampon body and a  
5 withdrawal tape fastened on the tampon body.

A tampon, in particular a tampon for feminine hygiene,  
is provided with a withdrawal tape in order for it to  
be possible for the used tampon easily to be pulled out  
10 of, and removed from, the user's vaginal opening. The  
withdrawal tape is anchored firmly in the tampon body  
and usually comprises one or more threads which have a  
length of approximately 10 to 15 cm, measured from the  
rear end of the tampon body. In a number of  
15 configurations, the withdrawal tape comprises two  
withdrawal threads which are knotted together at their  
end.

It has been found, in practice, that in particular  
20 young women who play sports want a tampon with a  
shorter and as far as possible "invisible" withdrawal  
tape. There are various reasons for this.

While urinating, it would be extremely difficult and  
25 impractical to grip the withdrawal tape in order to  
keep it away from the flow of urine, so that most women  
accept that the withdrawal tape will become wet and  
saturated with liquid when they urinate. This may both  
render the tampon uncomfortable to wear, as a result of  
30 the damp withdrawal tape, and be a source of infection.

A recent test, furthermore, has established that,  
during menstruation, women choose to use tampons for  
sport and during leisure time and holidays because  
35 tampons afford largely invisible protection, which was  
one of the main concerns of the users. For example more  
than 50% of those taking part in the tests gave this as  
a desirable effect of tampons used as protection during  
menstruation. It has also been found that a large

number of users find the visibility of the withdrawal  
tape in swimming pools and saunas and on the beach both  
unpleasant and embarrassing. On account of its  
customary length of approximately 10 to 15 cm, measured  
5 from the rear end of the tampon, a withdrawal tape may  
be visible when the tampon is worn, e.g. for swimming,  
in the sauna, etc.

There is thus a need for tampons for feminine hygiene  
10 which have a short, as far as possible invisible  
withdrawal tape, in particular for use in specific  
situations, such as for sport, in the sauna, on the  
beach, etc. On the other hand, many women prefer, in  
most situations, tampons with a withdrawal tape of  
15 customary length, because this is easier to grip and to  
handle in order to pull the tampon out of the vaginal  
opening.

US Patent 6,312,419 deals with the theme of short and  
20 extensible withdrawal tapes for tampons, the problem on  
which this patent is based being that the standard  
length of the withdrawal tapes for tampons is  
considered too short and thus a lengthening device  
which can be fitted on the withdrawal tape is proposed  
25 for the better handling of the withdrawal tape.

US Patent 6,142,489 deals with the problem of the  
possibility of a withdrawal tape being saturated with  
liquid when one urinates, and proposes the solution of  
30 coating the withdrawal tape. This specification,  
however, does not deal with the length of the  
withdrawal tape.

The object of the invention is to specify a tampon, in  
35 particular for feminine hygiene, which allows a user to  
make a selection between a shorter withdrawal tape and  
a longer withdrawal tape. This object is achieved by a  
tampon having the feature of Claim 1. The invention  
also proposes methods of producing such tampons.

The tampon according to the invention comprises a tampon body and a withdrawal tape fastened on the tampon body. The withdrawal tape is configured such that its effective length can be changed preferably  
5 before use, but also during use. In particular, the withdrawal tape is formed with at least one loop or a fold which reduces the effective length of the withdrawal tape and can be released in order to increase the effective length of the withdrawal tape.  
10 Effective length refers to the extent of the withdrawal tape, measured from the rear end of the tampon body, which is available for the user to grip.

The tampon according to the invention can be used with  
15 the shortened withdrawal tape, that is to say with the loop or fold, which has the advantage that only a short effective withdrawal tape extends from the rear end of the tampon body, which short tape is barely visible, if at all, during use and can absorb less urine and  
20 menstrual fluid. If the free end of the withdrawal tape is pulled before use, it is possible, by virtue of the pulling action, to release the loop or fold and thus increase the effective length of the withdrawal tape, with the result that the same tampon also gives the  
25 option of a withdrawal tape of standard length, which is easier to grip and to handle when the tampon is to be removed.

The invention proposes two different preferred  
30 embodiments of the tampon. In one embodiment, the withdrawal tape has one end connected to the tampon body and its other, free end knotted to form a loop which can be released by virtue of the free end being pulled. This "knotted" embodiment has the advantage  
35 that the production equipment does not have to be changed in any way during the production of the tampon, and that all that is required is for steps to be taken in order to knot the withdrawal tape to form a loop. There are a large number of standard knots which can be

used in this embodiment of the invention, it being the intention for the loop to be formed such that it releases by virtue of the free end of the withdrawal tape being pulled, but cannot be released by virtue of the loop itself being pulled.

Examples of knots for forming the loop are constituted by a loop in the manner of a half-loop or in the manner of a Windsor knot. The person skilled in the art will be able to provide other types of knot.

In the second preferred configuration of the invention, the withdrawal tape is arranged partly within the tampon body and is positioned and retained in at least one fold therein. During the production of the tampon, the withdrawal tape, rather than being led out of the tampon over the shortest route, is positioned in one or more folds parallel to, obliquely in relation to or transversely to the longitudinal extent of the tampon and is integrated and retained in the tampon body by virtue of the latter being rolled and pressed. The folds of the withdrawal tape in the tampon body are designed such that they can be released by virtue of the free end of the withdrawal tape being pulled, in order to increase the effective length of the withdrawal tape outside the tampon.

This configuration has the advantage that the equipment for producing the knot in the end of the withdrawal tape does not have to be changed in any way, although a slight modification in the production process of the tampon is necessary.

The invention is explained in more detail hereinbelow by way of the preferred embodiments and with reference to the drawings, in which:

Figures 1 to 6 show schematic illustrations of the production and use of a tampon

according to a first embodiment of the invention; and

5                   Figures 7 to 10 show schematic illustrations of the steps for producing a tampon according to a second embodiment of the invention.

10                  Figure 1 shows a tampon comprising a tampon body 10 and a withdrawal tape 12 which is formed from two threads 13, 14 which are connected by a knot 15 at their free end.

15                  Figures 2 to 6 illustrate schematically how, in the first preferred embodiment of the invention, the effective length of the withdrawal tape 12 is shortened by knotting a loop and how the loop can be lengthened again. As is shown in Figure 2, in a first step, the withdrawal tape 12 forms a loop 16. In the next step, 20 which is illustrated in Figure 3, a further loop 18 is formed, this being pulled through the first loop 16. In the next step, which is shown in Figure 4, the second loop 18 is pulled away from the tampon body 10, while the first loop 16 and the knot 15 of the withdrawal 25 tape 12 are simultaneously retained firmly in order to form the relatively large loop 18 which is shown in Figure 5, and is retained in the vicinity of the rear end 22 of the tampon body 16 by a knot 20 formed by the first loop 16.

30                  Forming the loop 18 produces a reduced effective length of the withdrawal tape 12, measured from the rear end 22 of the tampon body 10, this length being approximately equal to half the length of the 35 straightened-out withdrawal tape 12 from Figure 1.

It is easily possible, by virtue of the free end of the withdrawal tape 12 being pulled, at the knot 15, for

the loop 18 to be released again in order to bring the withdrawal tape 12 back to its maximum length.

5 The first embodiment of the tampon according to the invention thus specifies a solution for a variable-length withdrawal tape which is particularly straightforward to realize and easy to handle. It is immediately obvious to the user that the knotted loop 18 can be used as a short withdrawal tape or  
10 alternatively can be released in order to form a longer withdrawal tape.

A further embodiment of the invention is described hereinbelow with reference to Figures 7 to 10.  
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Figure 7 shows, schematically, part of a fabric tampon band 30 and a withdrawal tape 32 which is positioned around the fabric tampon band 30, transversely to the longitudinal extent thereof, and is knotted at its  
20 ends. The end knot is designated 34. As is shown in Figure 7, the withdrawal tape 32 extends transversely to the fabric tampon strip 30 and laterally beyond the latter.

25 The arrangement shown in Figure 7 corresponds to a standard arrangement of fabric tampon strip and withdrawal tape for producing tampons in accordance with which the withdrawal tape is positioned around a fabric tampon strip and the latter is then rolled and  
30 pressed in order to form the tampon.

According to the invention, the withdrawal tape 32 is positioned in at least one fold 36 before the fabric tampon band 30 is rolled and pressed, it being possible  
35 for this fold 36 to be positioned parallel to, obliquely in relation to or transversely to the transverse extent of the fabric tampon band 30. In contrast to the illustration of Figure 8, it is also

possible for the withdrawal tape 32 to be positioned in more than one fold 36.

As is shown in Figure 9, the fabric tampon band 30 is then folded together, with the result that the withdrawal tape 32 with the fold 36 comes to rest in the fold of the folded fabric tampon band 30. In a following tampon-production step, which is shown in Figure 10, the folded-together fabric tampon band 30, with the fold 36 therein, is rolled and pressed in order to form the finished tampon. The operations of folding the fabric tampon band 30 together, this being shown in Figure 9, and of rolling and pressing the tampon may correspond, in principle, to the conventional method for producing tampons, with the exception that the withdrawal tape 32, rather than being led away rectilinearly from the tampon, transversely to the longitudinal extent of the fabric tampon band 30, is positioned in at least one fold 36.

The withdrawal tape 32 may be folded, for example, such that the withdrawal tape can be lengthened from a short, effective length of approximately 5 to 8 cm, in particular 6.5 cm, outside the tampon body to an extended effective length of 10 to 15 cm, in particular approximately 13.5 cm. During use, the user can decide whether to use the tampon with the short withdrawal tape, in the state provided by the manufacturer, or whether, before using the tampon, to pull the withdrawal tape 32 out of the tampon until it reaches its extended length, in order that the tampon can be used with a longer withdrawal tape.

Tests have shown that, in the second embodiment of the invention, a force of 0.4 to 2.2 N is necessary in order to pull the withdrawal tape 32 out of the tampon body. Tampons with a weight of between 2.4 g and 2.7 g and a stability in the region of approximately 20 N to 35 N were used in these tests. These tests have also

shown that the force for pulling the withdrawal tape out is dependent on the arrangement of the fold 36 on the fabric tampon band 30. With the fold 36 arranged parallel to the withdrawal tape 32, as is shown in  
5 Figure 8, the force which was necessary in order to pull the withdrawal tape out of the tampon body was slightly lower than in the case of the withdrawal tape 32 being folded obliquely or laterally in relation to the transverse direction of the fabric band 30.

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The features disclosed in the above description, in the claims and in the drawings may be significant both individually and in any desired combination in order to realize the various embodiments of the invention.



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List of designations:

Tampon body	10
Withdrawal tape	12
Threads	13, 14
Knot(s)	15
First loop	16
Second loop	18
Knot(s)	20
Rear end	22
Fabric band of tampon	30
Withdrawal tape	32
End knot(s)	34
Fold	36

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2/PRTS<sup>-1-</sup>Patent claims:

1. Tampon, in particular for feminine hygiene, comprising a tampon body (10) and a withdrawal tape (12; 32) which is fastened on the tampon body (10), characterized in that the withdrawal tape (12; 32) is configured such that its effective length can be changed before or during use.
2. Tampon according to Claim 1, characterized in that the withdrawal tape (12; 32) is formed with at least one loop (18) or fold (36) which reduces the effective length of the withdrawal tape (12; 32) and can be released in order to increase the effective length of the withdrawal tape (12; 32).
3. Tampon according to one of the preceding claims, characterized in that the withdrawal tape (12) has one end connected to the tampon body (10) and its other, free end knotted to form a loop (18) which can be released by virtue of the free end being pulled.
4. Tampon according to Claim 3, characterized in that the loop (18) is formed such that it does not release by virtue of the loop (18) being pulled.
5. Tampon according to Claim 3 or 4, characterized in that the loop (18) is formed in the manner of a half-loop.
6. Tampon according to Claim 3 or 4, characterized in that the loop (18) is formed in the manner of a Windsor knot.
7. Tampon according to Claim 1 or 2, characterized in that the withdrawal tape (32) is arranged partly within the tampon body (30) and is positioned in at least one fold (36) therein.

8. Tampon according to Claim 7, characterized in that the withdrawal-tape part is retained within the tampon body (30) by virtue of the latter being rolled and pressed.

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9. Tampon according to Claim 7 or 8, characterized in that the at least one fold (36) of the withdrawal tape (32) within the tampon body (30) can be released by virtue of the free end of the withdrawal tape (32) being pulled, in order to increase the effective length of the withdrawal tape (32) outside the tampon.

10. Method of producing a tampon according to one of Claims 1 to 6, characterized in that the withdrawal tape (12) is positioned around a fabric tampon band such that it extends transversely to the fabric tampon band, and laterally beyond the latter, in that the fabric tampon band is rolled and pressed in order to form the tampon body (10) with the withdrawal tape (12) fastened therein, and in that the withdrawal tape (12) is knotted outside the tampon body (10) to form a releasable loop (18).

11. Method of producing a tampon according to one of Claims 1, 2, 7, 8 and 9, characterized in that the withdrawal tape (32) is positioned around a fabric tampon band (30) such that it extends transversely to the fabric tampon band (30), and laterally beyond the latter, that part of the withdrawal tape (32) which extends laterally beyond the fabric tampon band (30) is folded back partly onto the fabric tampon band (30), and the fabric tampon band is rolled and pressed in order to form the tampon body with the withdrawal tape (32) fastened therein and to retain the folded-back part of the withdrawal tape (32) in the tampon.

12. Method according to Claim 11, characterized in that the withdrawal tape (32) is folded back onto the fabric tampon band (30) parallel to, obliquely in

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relation to or perpendicularly to the transverse  
direction of the fabric tampon band.

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Abstract:

The tampon according to the invention comprises a tampon body and a withdrawal tape fastened on the tampon body. The withdrawal tape is configured such that its effective length can be changed preferably before use, but also during use. In particular, the withdrawal tape is formed with at least one loop or a fold which reduces the effective length of the withdrawal tape and can be released in order to increase the effective length of the withdrawal tape. Effective length refers to the extent of the withdrawal tape, measured from the rear end of the tampon body, which is available for the user to grip.



